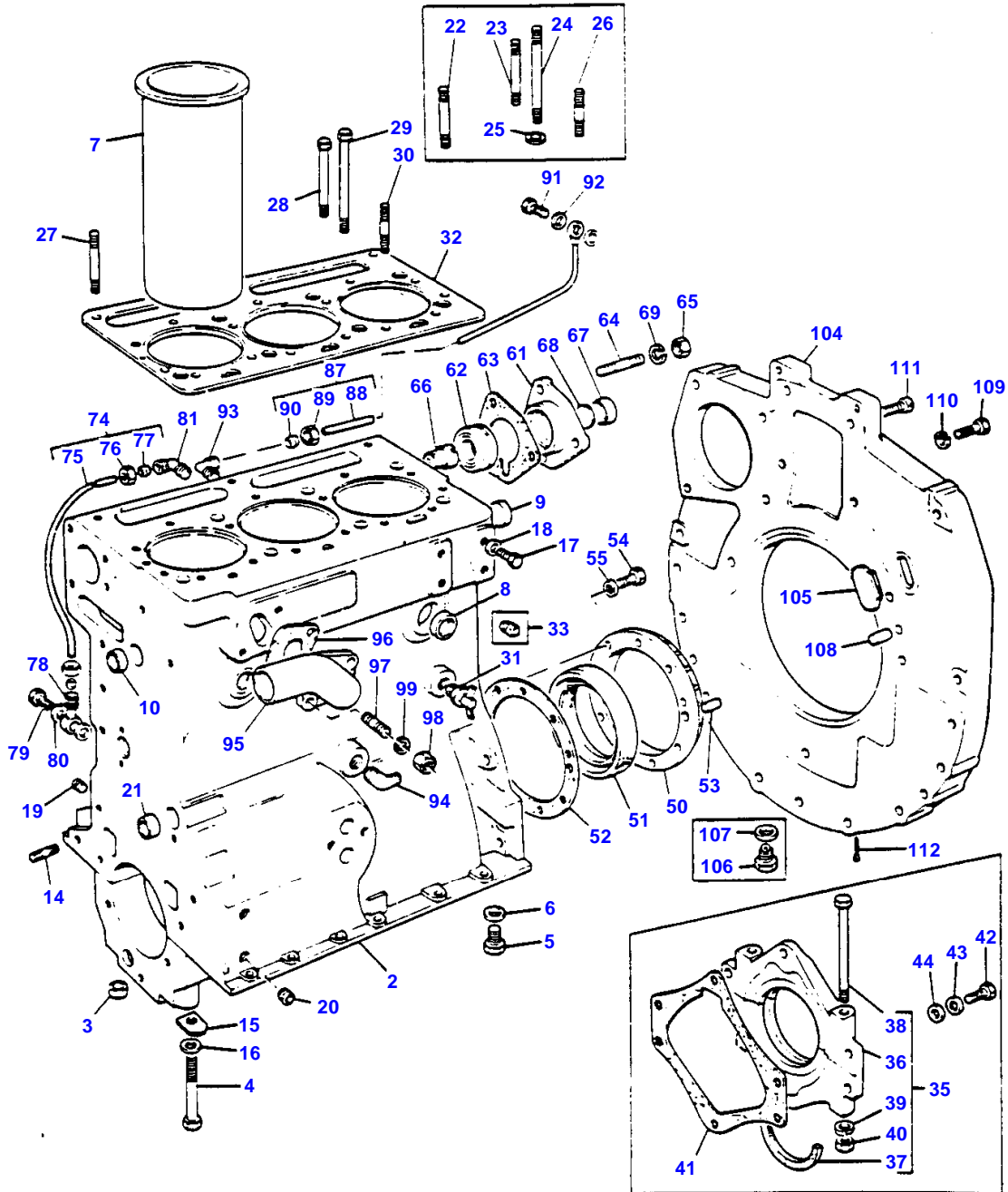


2

CYLINDER BLOCK
 BLOC CYLINDRE
 ZYLINDERBLOCK
 BLOCCO CILINDRI
 BLOQUE DE CILINDROS

00503013

3-0050-013-A



Item	Part Number	Qty	Description	Comments
				AD3.152
1	61424	1	Cylinder Block	From Serial or Engine Number UA391045DL
	86272	1	Cylinder Block	From Serial or Engine Number UA59941D Up to Serial or Engine Number UA391044DL
1	83127	1	Block	Up to Serial or Engine Number UA59940D
2		1	Block	(1) Not serviced, order REF 1
3	33137408	8	Thimble	(1)
4	32181441	8	Screw	(1) Up to Serial or Engine Number UA391044DL
4	32181448	6	Screw	(1) From Serial or Engine Number UA391045DL
5	32181442	2	Screw	(1) From Serial or Engine Number UA391045DL
6	2415608	2	O Ring	(1) From Serial or Engine Number UA391045DL
7	31358382	3	Liner	(1)
8	0650710	1	Plug	(1)
9	0650664	1	Plug	(1)
10	0650563	4	Plug	(1)
14	32526508	1	Stud	From Serial or Engine Number UA176092D Up to Serial or Engine Number UA317808D
14	32526512	1	Stud	From Serial or Engine Number UA317809D
15	0921108	8	Tab Washer	(A)
16	33117118	8	Shim	(A)
17	0746251	2	Setscrew	
18	2411152	2	Washer	
19	32114471	2	Plug	Right Hand
20	32114471	1	Plug	Left Hand
21	0650566	2	Plug	
22	32524131	3	Stud	Up to Serial or Engine Number UA431804DL
23	32524133	8	Stud	Up to Serial or Engine Number UA431804DL
24	32524138	1	Stud	Up to Serial or Engine Number UA431804DL
25	0920006	1	Washer	Up to Serial or Engine Number UA431804DL
26	32524132	4	Stud	Up to Serial or Engine Number UA431804DL
27	32524148	3	Stud	From Serial or Engine Number UA431804DL
28	32181446	9	Screw	From Serial or Engine Number UA431804DL
29	32181447	4	Screw	From Serial or Engine Number UA431804DL
30	32524132	2	Stud	
31	31419	1	Cock	
32	36812127	1	Gasket	
33	0650593	1	Plug	From Serial or Engine Number UA59941D
35	41422034	1	Cover	Up to Serial or Engine Number UA391044DL
36		2	Housing	(35) Not serviced, order REF 35
37	36883106	2	Seal	(35)
38	0096243	2	Screw	(35)
39	0920053	2	Washer	(35)
40	0576002	2	Nut	(35)
41	36817134	1	Joint	Up to Serial or Engine Number UA391044DL
42	0746354	6	Screw	Up to Serial or Engine Number UA391044DL
43	0920299	6	Washer	Up to Serial or Engine Number UA391044DL
44	33114118	6	Shim	Up to Serial or Engine Number UA391044DL
50	37424611	1	Housing	From Serial or Engine Number UA391045DL
51	2415391	1	Seal	From Serial or Engine Number UA391045DL
52	33826111	1	Joint	From Serial or Engine Number UA391045DL
53	0350015	2	Dowel	From Serial or Engine Number UA391045DL
54	0746255	9	Setscrew	From Serial or Engine Number UA391045DL
55	0920003	9	Washer	From Serial or Engine Number UA391045DL
61	37416751	1	Housing	
62	30854	1	Seal	
63	36862511	1	Joint	
64	0826201	3	Stud	
65	0576002	3	Nut	
66	33473106	1	Connection	
67	32813106	1	Cap Nut	
68	32811104	1	Washer	
69	0920053	3	Washer	
74	35352404	1	Pipe,Oil	

**MASSEY FERGUSON
MF 135 TRACTOR (GB) - 819535**

819535

CYLINDER BLOCK - AD3.152

2

Item	Part Number	Qty	Description	Comments
75		1	Pipe	(74) Not serviced, order REF 74
76	0576111	2	Nut	(74)
77	0566002	2	Olive	(74)
78	31723331	1	Connection	
79	32184321	1	Bolt	
80	0920155	2	Washer	
81	0201047	1	Connection	
87	35568319	1	Pipe	
88		1	Pipe	(87) Not serviced, order REF 87
89	0576111	1	Nut	(87)
90	0566002	1	Olive	(87)
91	0095350	1	Bolt	
92	0920126	2	Washer	
93	0201047	1	Connection	
94	37732901	1	Elbow	
95	37736242	1	Connection	
96	0490486	1	Joint	
97	0826214	2	Stud	
98	0576002	2	Nut	
99	0920053	2	Washer	
104	37147802	1	Plate	Up to Serial or Engine Number UA391044DL
104	37147974	1	Plate	From Serial or Engine Number UA391045DL
105	37813113	1	Plug	
106	41374416	1	Plug	Up to Serial or Engine Number 2359409
107	0920155	1	Washer	Up to Serial or Engine Number 2359409
108	0350016	2	Dowel	
109	0746454	6	Setscrew	
110	0920054	6	Washer	
111	0720798	2	Screw	
112	0610045	1	Pin	From Serial or Engine Number 2359410

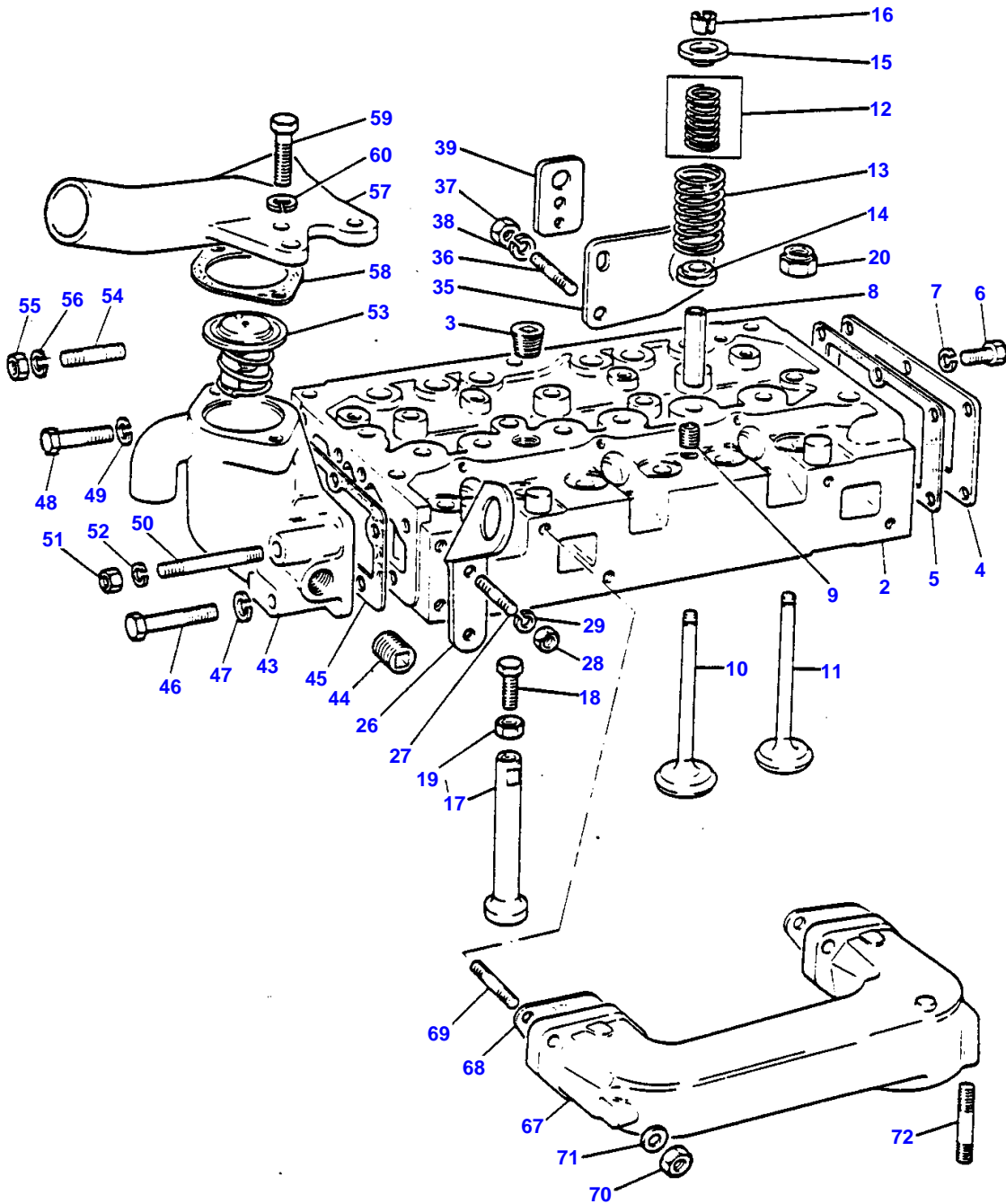
(A)
NO LONGER REQUIRED ON THIS APPLICATION

8

CYLINDER HEAD
 CULASSE
 ZYLINDERKOPF
 TESTATA
 CULATA

00753014

3-0075-014-A



CYLINDER HEAD - AD3.152

Item	Part Number	Qty	Description	Comments
				AD3.152
1	89141	1	Cylinder Head	Repairs and replaces 68128
2		1	Head	(1) Not serviced, order REF 1
3	2431154	1	Plug	(1)
4	0940737	1	Plate	(1)
5	0490485	1	Joint	(1)
6	0746254	6	Setscrew	(1)
7	0920053	6	Washer	(1)
8	33261723	6	Guide	(1)
9	2431154	2	Plug	(1)
10	31431281	3	Valve Inlet	(1) (B)
10	31431681	3	Valve Inlet	(1) (C)
11	31431591	3	Valve Exhaust	(1) (B)
11	31431761	3	Valve Exhaust	(1) (C)
12	0780007	6	Spring	(1) (A)
13	0780006	6	Spring	(1)
14	33415133	6	Washer	(1)
15	0150008	6	Cap	(1)
16	0230001	6	Cotter	(1)
17	0860012	6	Tappet	
18	0720677	6	Screw	
19	0576052	6	Nut	
20	33221315	18	Nut	Up to Serial or Engine Number UA31804DL
	33221315	5	Nut	From Serial or Engine Number UA31804DL
26	36456321	1	Plate	
27	0826462	2	Stud	
28	0576051	2	Nut	
29	0920054	2	Washer	
35	36113139	1	Plate	
36	0826413	2	Stud	
37	0576051	2	Nut	
38	0920054	2	Washer	
39	36476555	1	Plate	
43	37766361	1	Body	(D) Up to Serial or Engine Number UA210200D
43	37766362	1	Body	From Serial or Engine Number UA210200D
44	2431A054	1	Plug	From Serial or Engine Number UA210200D
45	0490482	1	Joint	
46	0746255	3	Setscrew	
47	0920053	3	Washer	
48	0096437	1	Bolt	
49	0920054	1	Washer	
50	2215178	1	Stud	
51	0576051	1	Nut	
52	0920054	1	Washer	
53	2485648	1	Thermostat	
54	0826214	1	Stud	
55	0576002	1	Nut	
56	0920053	1	Washer	
57	37747581	1	Connection	
58	0490184	1	Joint	
59	0096432	2	Screw	
60	0920054	2	Washer	
67	37781341	1	Exhaust Manifold	Up to Serial or Engine Number UA274531
	37781571	1	Exhaust Manifold	From Serial or Engine Number UA274531
68	36862143	2	Gasket	
69	0826232	4	Stud	
70	2188134	4	Nut	
71	0920003	3	Washer	
72	0826439	3	Stud	

(A)
NO LONGER REQUIRED ON THIS APPLICATION

CYLINDER HEAD - AD3.152

8

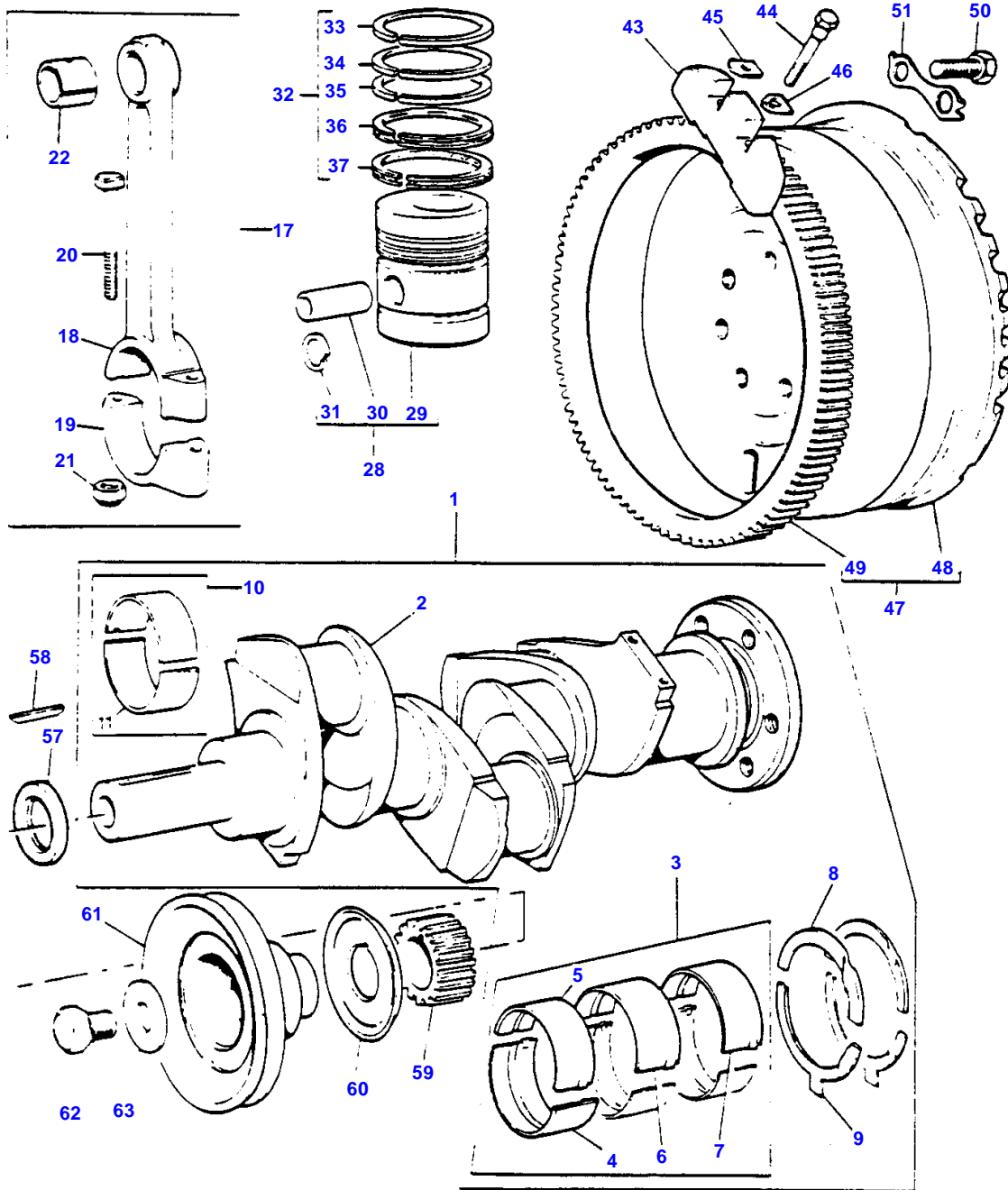
Item	Part Number	Qty	Description	Comments
				(B) USE ONLY WITH 68128
				(C) USE ONLY WITH 89141
				(D) NO LONGER SERVICED USE 37766362 WITH 2431A054

12

CRANKSHAFT
 VILEBREQUIN
 KURBELWELLE
 ALBERO A MANOVELLA
 CIGUENAL

00803013

3-0080-013-A



CRANKSHAFT - AD3.152

Item	Part Number	Qty	Description	Comments
				AD3.152
1	84402	1	Crankshaft	Up to Serial or Engine Number UA391044DL
	94458	1	Kit, Crankshaft	From Serial or Engine Number UA391044DL
2		1	Crankshaft	(1) Not serviced, order REF 1
3	68083	X	Kit, Bearing	(1) (A) Repairs and replaces 58703
3	68083A	X	Bearing	(1) (A,C) Thickness (-) 0.010"
3	68083B	X	Bearing	(1) (A,C) Thickness (-) 0.020"
3	68083C	X	Bearing	(1) (A,C) Thickness (-) 0.030"
4		1	Bearing	(3) Not serviced, order REF 3
5		1	Bearing	(3) Not serviced, order REF 3
6		2	Bearing	(3) Not serviced, order REF 3
7		2	Bearing	(3) Not serviced, order REF 3
8	31137211	2	Thrust Washer	(1)
	31137212	2	Washer	(1) (C) Thickness (+) 0.007"
9	31137221	2	Thrust Washer	(1)
	31137222	X	Washer	(1) (C) Thickness (+) 0.007"
10	85036	1	Kit, Bearing	(1) (A)
10	85036A	X	Kit, Bearing	(1) (A,C) Thickness (-) 0.010"
10	85036B	X	Kit, Bearing	(1) (A,C) Thickness (-) 0.020"
10	85036C	X	Kit, Bearing	(1) (A,C) Thickness (-) 0.030"
11		6	Bearing	(10) Not serviced, order REF 10
17	91051	3	Conrod	
18		1	Conrod	(17) Not serviced, order REF 17
19		1	Cap	(17) Not serviced, order REF 17
20	0095250	2	Bolt	(17)
21	33221319	2	Nut	(17)
22	31134151	1	Bush	(17)
28	68331	3	Kit, Piston	(F)
	68332	3	Kit, Piston	(G)
29		1	Piston	(28) Not serviced, order REF 28
30		1	Pin	(28) Not serviced, order REF 28
31	0170001	2	Circlip	(28)
32	84957	X	Kit, Ring	
33		1	Ring	(32) Not serviced, order REF 32
34		1	Ring	(32) Not serviced, order REF 32
35		4	Ring	(32) Not serviced, order REF 32
36		1	Ring	(32)

CRANKSHAFT - AD3.152

Item	Part Number	Qty	Description	Comments
37		1	Ring	Not serviced, order REF 32 (32) Not serviced, order REF 32
43	0995415	2	Weight	(B)
44	2185189	4	Screw	
45	31731515	2	Washer	
46	31731516	2	Washer	
47	0999961	1	Flywheel	(D)
47	41112797	1	Flywheel	(E)
48		1	Flywheel	(47) Not serviced, order REF 47
49	0410236	1	Starter Ring	(47)
50	32162203	6	Screw	
51	0921062	3	Tab Washer	
57	0330811	1	Spacer	
58	36271704	1	Woodruff Key	
59	0410132	1	Gear,Crankshaft	
60	33176137	1	Washer	(H) Repairs and replaces 33176308
61	31143733	1	Pulley,Crank	
62	32162312	1	Screw	
63	33125112	1	Washer	

(A)
 PRE-FINISHED

(B)
 SERVICED IN MATCHED PAIRS

(C)
 NOT INCLUDED IN 84402

(D)
 USE WITH 11" CLUTCH

(E)
 USE WITH 12" CLUTCH

(F)
 UNTOPPED

(G)
 PRE-TOPPED

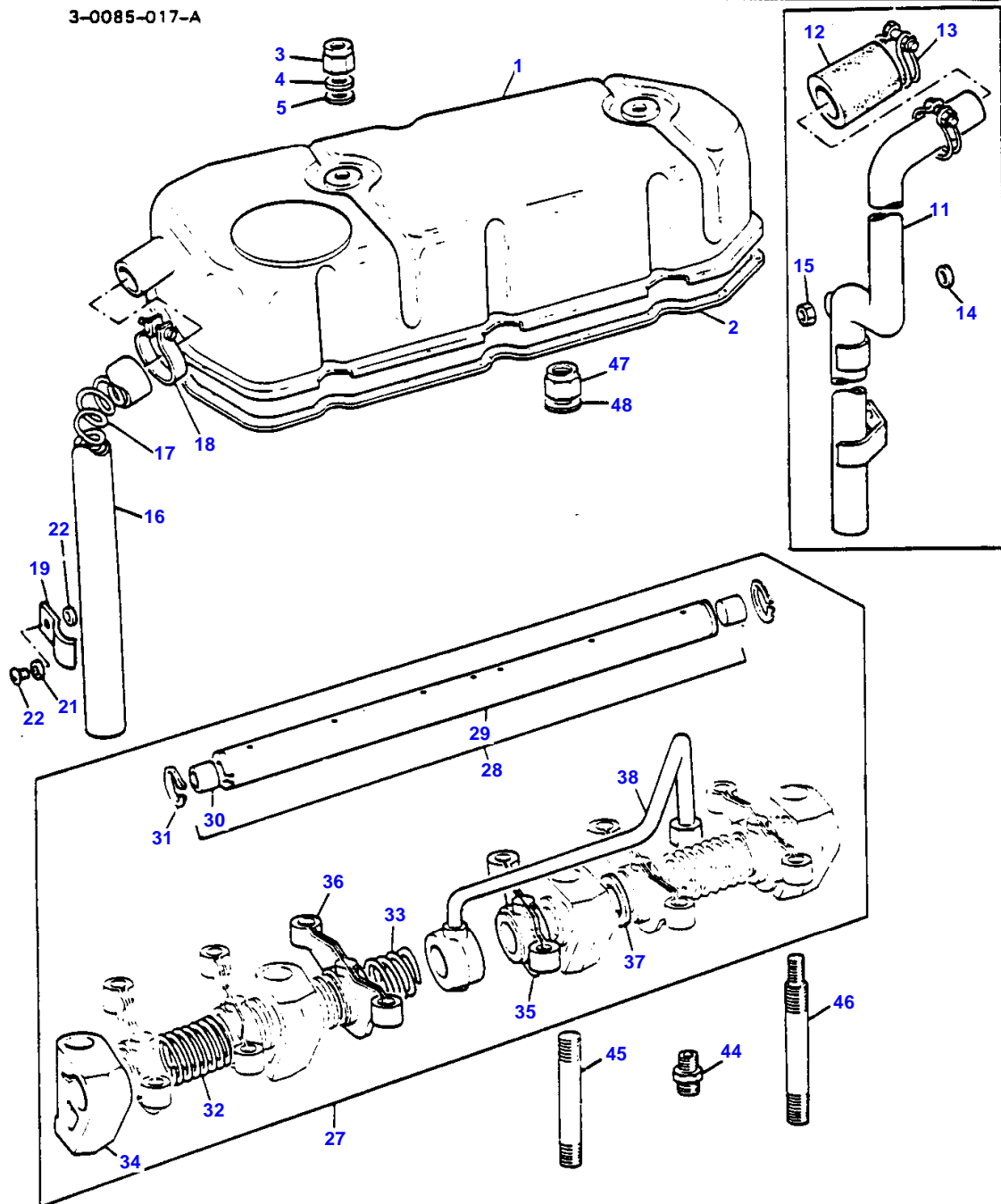
(H)
 USE WITH 2415343

18

CYLINDER HEAD COVER
 CACHE CULBUTEUR
 ZYLINDERKOPFDECKEL
 COPERCHIO TESTATA
 TAPA CULATA.

00853017

3-0085-017-A



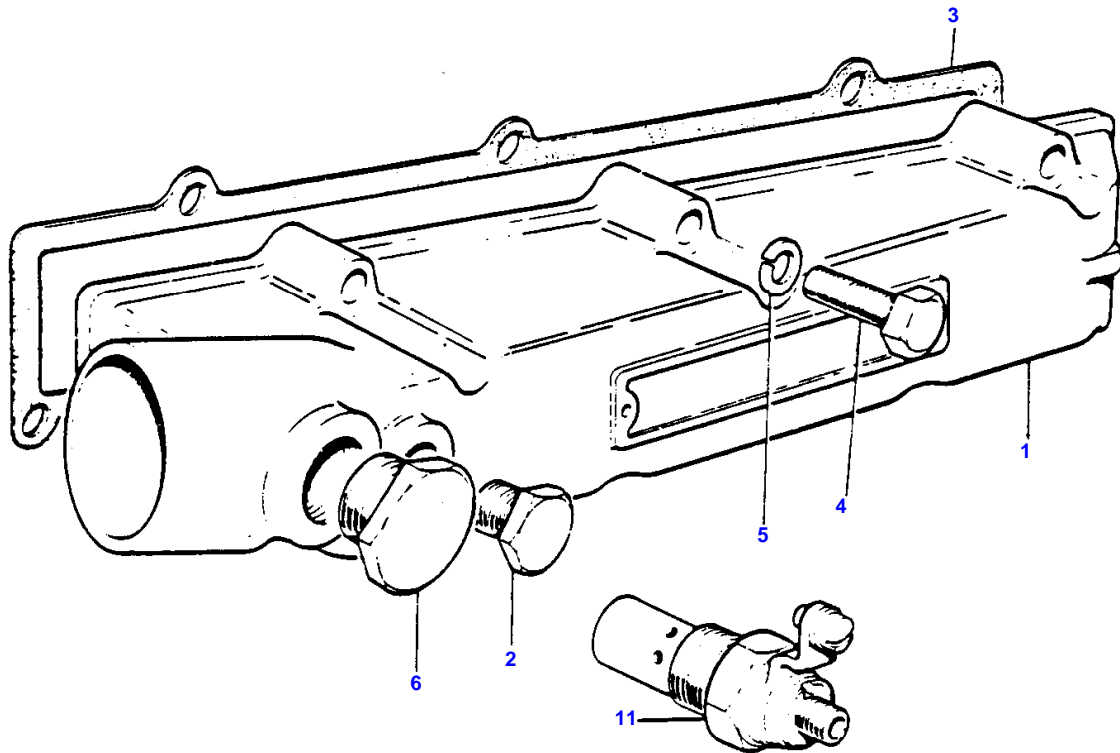
Item	Part Number	Qty	Description	Comments
				AD3.152
1	37188557	1	Cyl.Head Cover	Up to Serial or Engine Number UA340544D
	37188571	1	Cyl.Head Cover	From Serial or Engine Number UA340545D
2	36811115	1	Joint	
3	0576102	2	Nut	
4	0920003	2	Washer	
5	0920302	2	Washer	
11	35732479	1	Pipe,Breather	Up to Serial or Engine Number UA345530D
12	0202058	1	Hose	Up to Serial or Engine Number UA345530D
13	0180103	2	Clip	Up to Serial or Engine Number UA345530D
14	0920460	1	Spacer	Up to Serial or Engine Number UA345530D
15	0576002	1	Nut	Up to Serial or Engine Number UA345530D
16	33872531	1	Pipe	From Serial or Engine Number UA345531D
17	31754118	1	Spring	From Serial or Engine Number UA345531D
18	2481802	1	Clip	From Serial or Engine Number UA345531D
19	36561129	1	Clip	From Serial or Engine Number UA345531D
20	0748412	1	Screw	From Serial or Engine Number UA345531D
21	0920053	1	Washer	
22	2411152	1	Washer	From Serial or Engine Number UA345531D
27	83135	1	Rocker Shaft	
28	53843	1	Rocker Shaft	(27)
29		1	Shaft	(28)
				Not serviced, order REF 28
30	0650507	2	Plug	(28)
31	0170033	2	Circlip	(27)
32	0780005	2	Spring	(27)
33	0780175	1	Spring	(27)
34	0101138	4	Bracket	(27)
35	0520430	3	Lever	(27)
				Right Hand
36	0520429	3	Lever	(27)
				Left Hand
37	0330505	4	Spacer	(27)
38	35568352	1	Pipe,Oil	(27)
44	0206002	1	Union	
45	0826469	2	Stud	
46	32754412	2	Stud	
47	2211283	4	Nut	
48	0920004	4	Washer	

20

AIR INDUCTION
ADMISSION D'AIR
LUFTANSAUGUNG
SISTEMA DI ASPIRAZIONE
ADMISION

02953001

3-0295-001-A



Item	Part Number	Qty	Description	Comments
				AD3.152
1	37786301	1	Induct.Manifold	
2	0650204	1	Plug	
3	36867153	1	Joint	
4	0746019	7	Screw	
5	0920002	7	Washer	
6	0650204	1	Plug	(A)
11	2666103	1	Intake Heater	(B)

(A)
NORTH AMERICAN MARKET ONLY

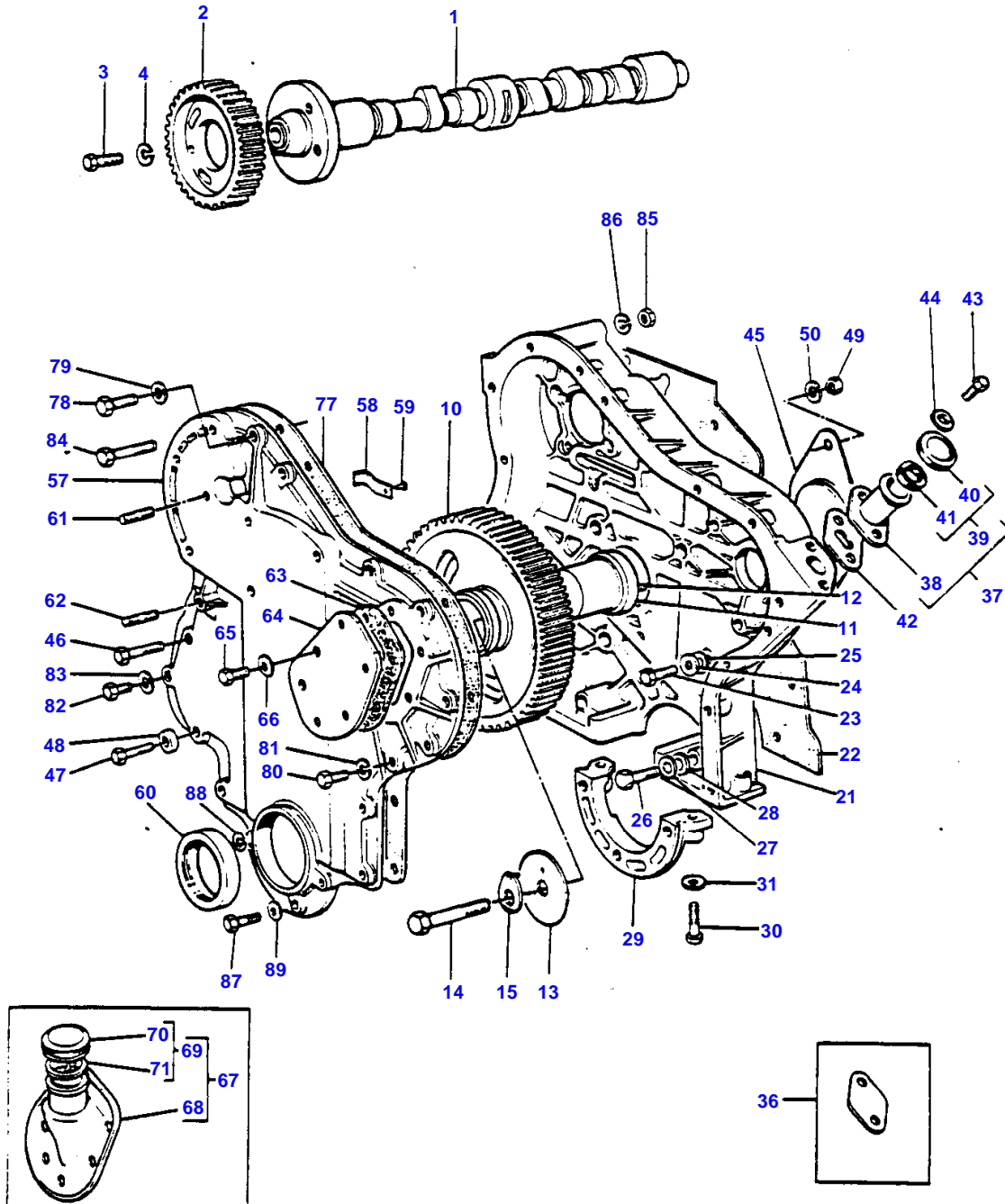
(B)
NOT FOR NORTH AMERICAN MARKET

22

TIMING GEAR
 DISTRIBUTION
 STEUERUNG
 DISTRIBUZIONE
 ENGRANAJES DISTRIBUCION

01003018

3-0100-015-A





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