Fig. 011 CYLINDER BLOCK

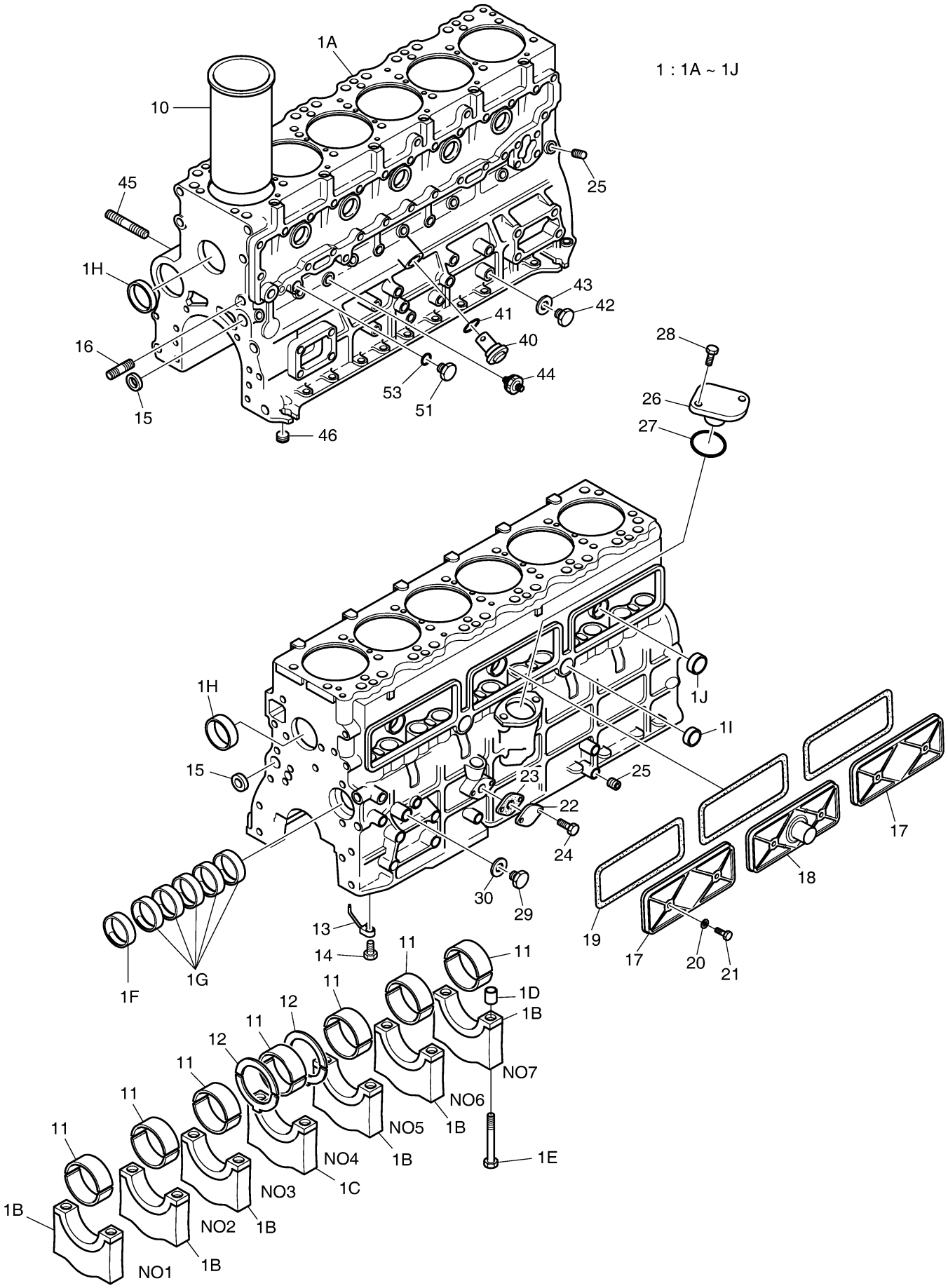

Fig. 011 CYLINDER BLOCK

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	65.01101-6079D	CYLINDER BLOCK ASS'Y	1					
1A	65.01101-0030I	BLOCK;CYLINDER	1	D				
1B	65.01105-1048A	CAP;BEARING(F.M.R)	6	D				
1C	65.01105-1047A	CAP;BEARING(NO.4)	1	D				
1D	65.91710-0001	RING;STOPPER	2					
1E	65.90020-0066A	BOLT;BRG CAP	14					
1F	65.04410-0007C	BUSH;CAM SHAFT	1	B	~060726	Y	65.04410-0007D	1
1F	65.04410-0007D	BUSH;CAM SHAFT	1	B	060727~			
1G	65.04410-0006C	BUSH;CAM SHAFT	5	B				
1H	65.90302-0009	PLUG;CORE	2					
1I	65.90302-0041	PLUG;CORE	2					
1J	65.90302-0042	PLUG;CORE	3					
10	65.01201-0067	LINER;CYLINDER (ALTV.)	6	D				
10	65.01201-0068	LINER;CYLINDER(1A)	6					
10	65.01201-0069	LINER;CYLINDER(1B)	6					
10	65.01201-0070	LINER;CYLINDER(2A)	6					
10	65.01201-0071	LINER;CYLINDER(2B)	6					
11	65.01110-6090B	METAL;CRANK STD	7					
11	65.01110-6091B	METAL;CRANK 0.25	7	US				
11	65.01110-6092B	METAL;CRANK 0.50	7	US				
12	65.01150-6008	WASHER;THRUST	2					
12	65.01150-6034A	WASHER;THRUST 0.25	2	OS				
12	65.01150-6035A	WASHER;THRUST 0.50	2	OS				
13	65.01601-5010A	OIL JET PIPE	6					
14	65.05401-5023	RELIEF VALVE ASS'Y	6					
15	06.15091-0313	PLUG;CORE	2					
16	65.90201-0058	BOLT;STUD M14X12.5X45	1					
17	65.01112-0021A	COVER;PUSH ROD CHAMBER	2					
18	65.01112-5018	COVER;PUSH ROD CHAMBER	1		~090313	Y	110508-00358	1
18	110508-00358	COVER;PUSH ROD CHAMBER	1		090314~			
19	65.01901-0020	GASKET;PUSH ROD CHAMBER	3					
20	65.96507-0007	PACKING;PUSH ROD CHAMBER	6					
21	65.90020-0049	BOLT;HEX.	6					
22	65.91615-0011	COVER;BLIND	1					
23	65.05903A0013	GASKET;FLANGE	1					
24	06.01913-3113	BOLT ASS'Y M8X20	2					

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
25	65.90320-0022	PLUG SCREW PT1/8	9					
26	65.91605-0001E	COVER	1					
27	06.56021-0106	O-RING;O/P DRIVE FLANGE	1					
28	06.01913-3113	BOLT ASS'Y M8X20	2					
29	65.90310-0135	PLUG;SCREW	1					
30	06.56190-0706	SEAL RING A14X20	1					
40	65.05401-5002F	RELIEF VALVE ASS'Y	1		~080424	Y	65.05401-5002G	1
40	65.05401-5002G	RELIEF VALVE	1		080425~			
41	06.56021-0102	O-RING	1					
42	65.90310-0030	SCREW;PLUG M12X1.25	1					
43	06.56190-0704	RING;SEAL	1					
44	65.27441-7006	SWITCH;OIL PRESS.	1					
45	65.90201-0182	BOLT;STUD	1					
46	65.90320-0019	PLUG SCREW PT3/8	1					
51	65.90310-0122	PLUG;DRAIN	1					
53	06.56190-0713	RING;SEAL A18X24	2					

Fig. 012 TIMING GEAR CASE

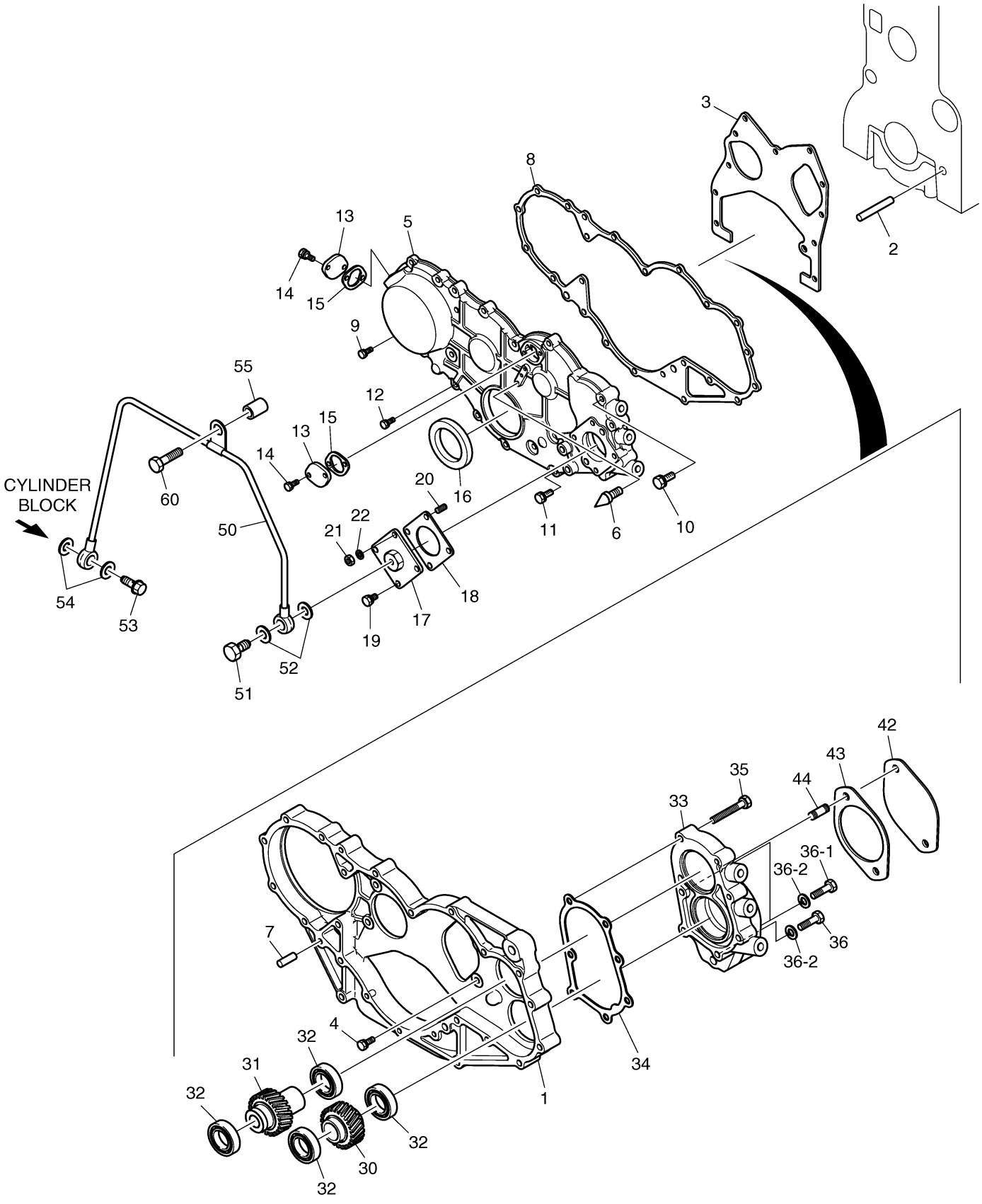

Fig. 012 TIMING GEAR CASE

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	65.01304-0016	CASE;TIMING GEAR	1					
2	06.22022-3119	PIN	1					
3	65.01903B0004	GASKET;TIMING GEAR	1					
4	06.01913-3113	BOLT ASS'Y M8X20	4					
5	65.01305-0023	COVER;TIMING GEAR CASE	1					
6	65.91301-0002A	POINTER	1					
7	06.22022-3111	PIN	1					
8	65.01903-0026B	GASKET(T.G.C & COVER)	1					
9	06.01913-3117	BOLT ASS'Y M8X30	3					
10	06.01913-7127	BOLT ASS'Y M8X80	2					
11	06.01913-3124	BOLT ASS'Y M8X65	3					
12	06.01913-3118	BOLT ASS'Y M8X35	1					
13	65.01307-0002B	COVER;TIMING CHECK HOLE	2		~081204	I	65.01307-0014	2
13	65.01307-0014	COVER;FOR CHECK HOLE	2		081205~			
14	06.01913-2911	BOLT ASS'Y M6X16	4		~081204	I	06.01923-2911	4
14	06.01923-2911	BOLT ASS'Y M6X16	4		081205~			
15	65.01903-0002C	GASKET	2					
16	65.01510-0001	SEAL;OIL(FRONT)	1					
17	65.01307-0008	COVER;GEAR CASE P.T.O	1					
18	65.01903A0020	GASKET;COVER	1					
19	06.01913-3111	BOLT ASS'Y M8X16	3					
20	06.06125-8702	BOLT;STUD M8X16	1					
21	06.11063-8214	NUT	1					
22	06.16731-2107	WASHER	1					
30	65.38502-0012	GEAR;IDLE P.T.O	1					
31	65.38502-0005	GEAR P.T.O	1					
32	06.31410-1616	BEARING;BALL	4					
33	65.38525-0009	CASE;GEAR	1					
34	65.38901A0001	GASKET;PTO COVER	1					
35	06.01913-3122	BOLT ASS'Y M8X55	2					
36	06.02090-0419	BOLT	1					
36-1	06.02096-0425	BOLT	2					
36-2	06.16110-0106	WASHER	3					
42	65.38525-0001	COVER;ADAPTER	1					
43	65.38901A0005	GASKET	1		~070115	I	65.38901-0020	1
43	65.38901-0020	GASKET	1		070116~			

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
44	06.01913-3213	BOLT ASS`Y M10X20	2					
50	65.05701-5143	OIL PIPE ASS'Y	1					
51	65.05401-5017	CHECK VALVE ASS'Y	1					
52	06.56180-0714	RING;SEAL	2					
53	65.98150-0056	SCREW;HOLLOW	1					
54	06.56180-0712	RING;SEAL	2					
55	65.91730-0014	SPACER	1					
60	06.01943-3219	BOLT;HEX. M10X1.25X40	1					

Fig. 013 FLYWHEEL HOUSING

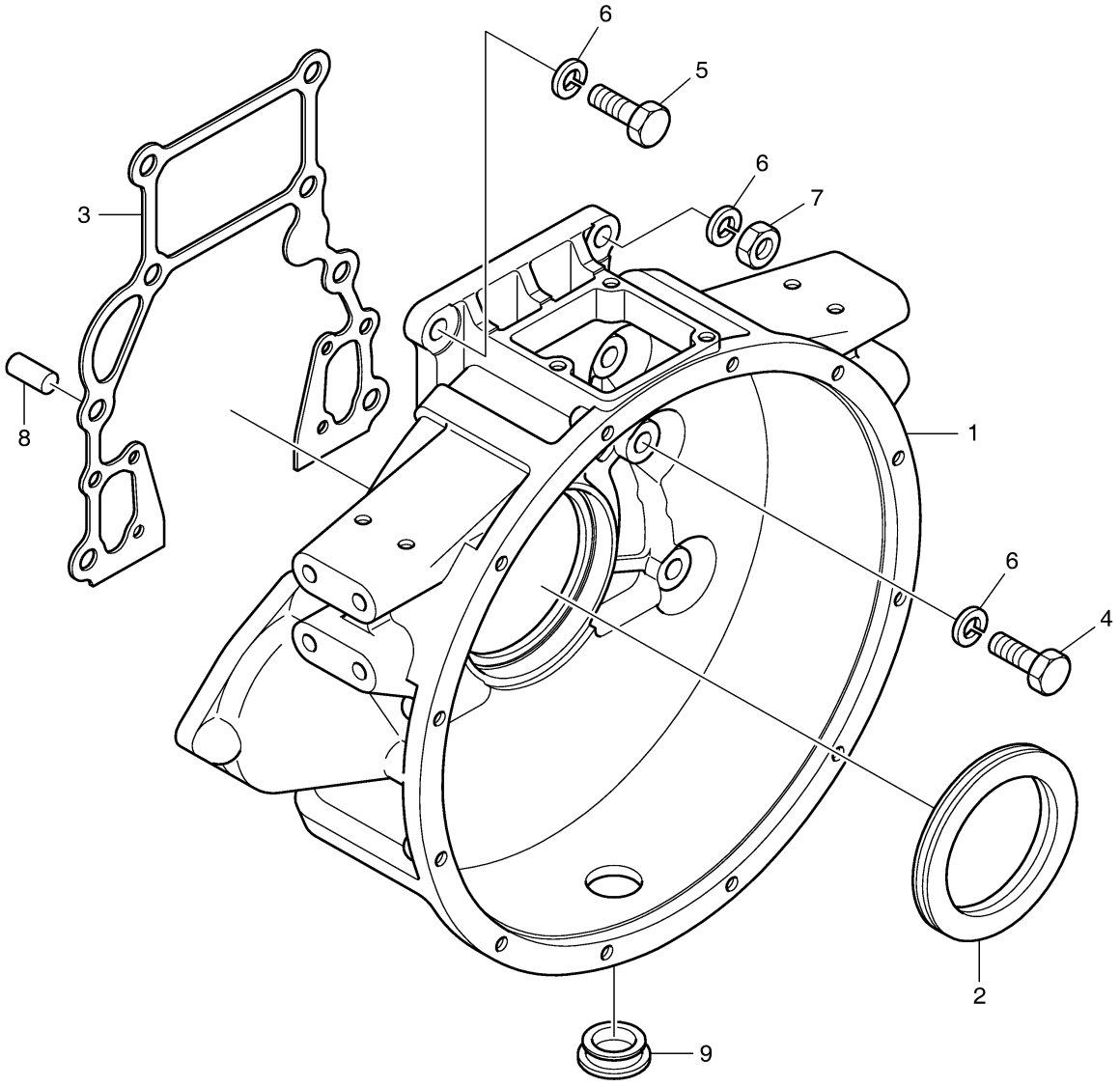

Fig. 013 FLYWHEEL HOUSING

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	65.01401-0119A	HOUSING;FLYWHEEL	1					
2	65.01510-0101	SEAL;OIL(REAR)	1					
3	65.01904-0021	GASKET;FLYWHEEL HOUSING	1					
4	06.01494-4409	BOLT;HEX. M14X1.5X50	6					
5	06.01494-4407	BOLT;HEX. M14X1.5X40	1					
6	06.16731-2110	WASHER;SPRING	8					
7	06.11063-9217	NUT	1					
8	06.22022-3111	PIN	2					
9	65.96401-0007	CAP;RUBBER	1					

Fig. 014 CRANK SHAFT

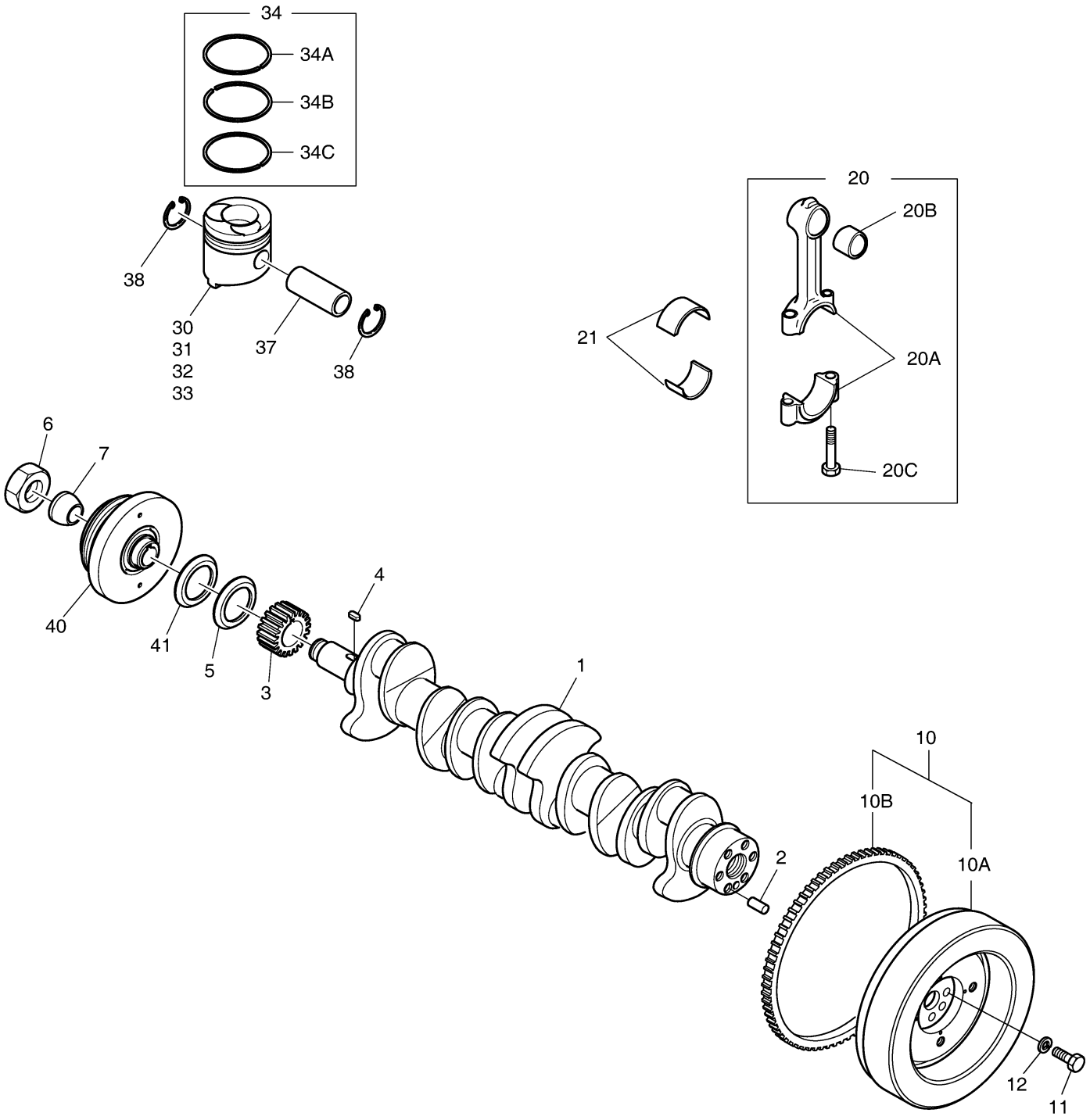

Fig. 014 CRANK SHAFT

Key No	Part No	Description	Qty	S.C	Serial No	ICA	Replacable	Qty
1	65.02101-0045A	SHAFT;CRANK	1					
2	06.22022-3212	PIN;PARALLEL	1					
3	65.02115-0009	GEAR;CRANK SHAFT	1					
4	65.91501-0006	KEY;SLIDING	1					
5	65.02120-0002	RING;OIL THROWER	1					
6	65.90501-0006	NUT	1					
7	65.93020-0015	BUSH;TAPER	1					
10	65.02301-5099A	FLYWHEEL ASS'Y	1					
10A	65.02301-0245A	FLY WHEEL	1					
10B	65.02310-0006	GEAR;RING	1					
11	06.01494-4506	BOLT M16X1.5X35	6					
12	06.16731-2111	WASHER;SPRING	6					
20	65.02401-6021	CONNECTING ROD ASS'Y	6					
20A	65.02401-0163D	ROD;CONNECTING	1	D				
20B	65.02405-0006	BUSH	1	B				
20C	65.02411-0006A	BOLT	2					
21	65.02410-6083B	METAL;CON-ROD STD	6					
21	65.02410-6124B	METAL;CON-ROD 0.125mm	6	US				
21	65.02410-6125B	METAL;CON-ROD 0.25mm	6	US				
21	65.02410-6126B	METAL;CON-ROD 0.5mm	6	US				
30	65.02501-0440	PISTON(ALTV.)	6	D				
31	65.02501-0416	PISTON(ALTV.)	6	D				
31	65.02501-0443	PISTON(ALTV.-2)	6	D				
32	65.02501-0417	PISTON-1;A GRADE	6					
32	65.02501-0444	PISTON-2;A GRADE	6					
33	65.02501-0418	PISTON-1;B GRADE	6					
33	65.02501-0445	PISTON-2;B GRADE	6					
34	65.02503-8058	PISTON RING KIT	1					
34A	-	RING;TOP	6	K				
34B	-	RING,SECOND	6	K				
34C	-	RING;OIL	6	K				
37	65.02502-0082A	PIN;PISTON	6					
38	65.90815-0007	RING;RETAINING	12					
40	65.02601-5019	PULLEY;DAMPER	1					
41	65.02122-0001	COVER;DUST	1					

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